

533

DART AEROSPACE LTD	Work Order:	23916
Description: Webbing	Part Number:	D3320-041
Dwg: D3320 Rev. A	Qty:	5 n Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AP	05/08/02	25
2	PG	Issue P/O: 7008410 Fabricate D3320-041 as per Dwg D3320 Possible Supplier: Aerotex or Tulmar Material release note is required		U 05/08/04	5
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	GJ	06/01/13	5
4	QC6	Inspect dimensions as per Dwg D3320	CD	05/08/04	5
5	ST	Identify and Stock			
6	AC	Cost / part:			
7	DC	Close W/O Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	

RELEASED
05.02.10

Referred
to vendor
per Carson C Aerotex
for full credit
for

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
06-01-16	4	Detail 'A' incomplete upon sewing.						

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: _____

Date: _____

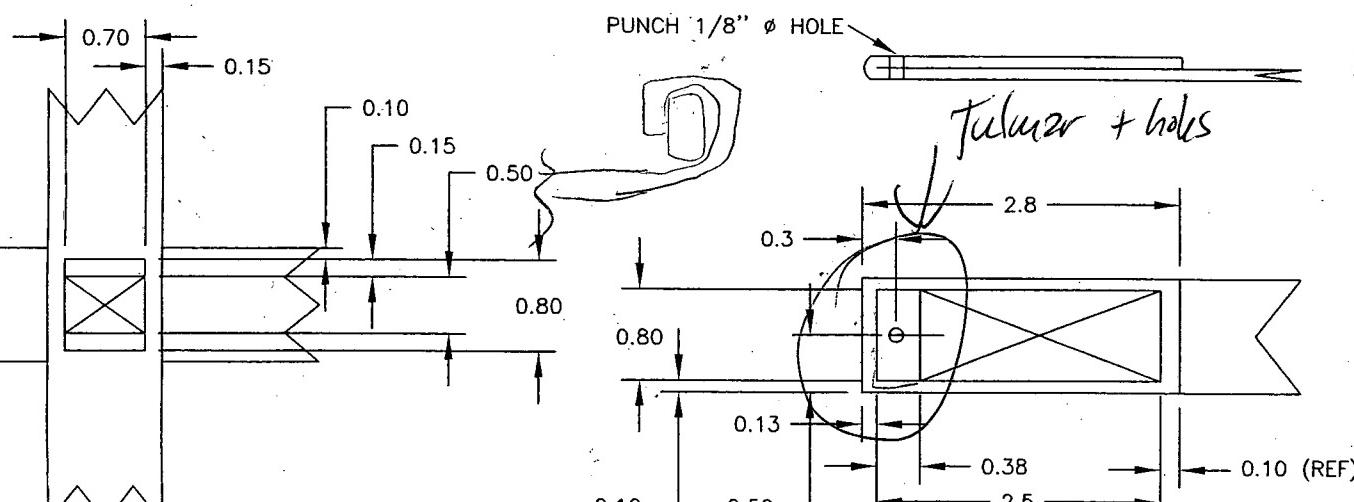
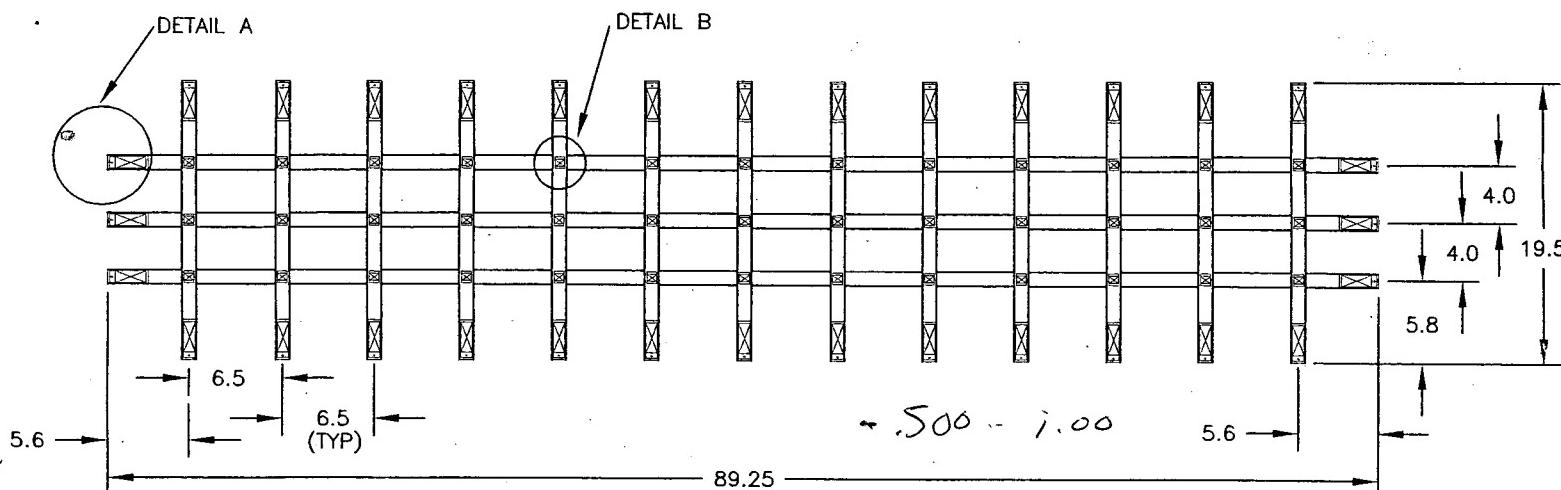
NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART

DESIGN A4	DRAWN BY A4	DART AEROSPACE LTD		
CHECKED A4	APPROVED A4	DRAWING NO. D3320	REV. A	DATE
04.09.28	04.09.28	TITLE WEBBING	SHEET 1 OF 2	SCALE NTS
A	04.09.28	NEW ISSUE	SWC/COPY	



DETAIL B
TYPICAL WEBBING INTERSECTION STITCH DETAIL

DETAIL A
TYPICAL WEBBING TERMINATION DETAIL

D3320-041 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
- 3) STITCH PATTERNS TO CONFORM TO DETAILS A AND B. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
- 4) ALL STITCHING TO BE MACHINE STITCHED.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

RETURN TO
ENGINEERING

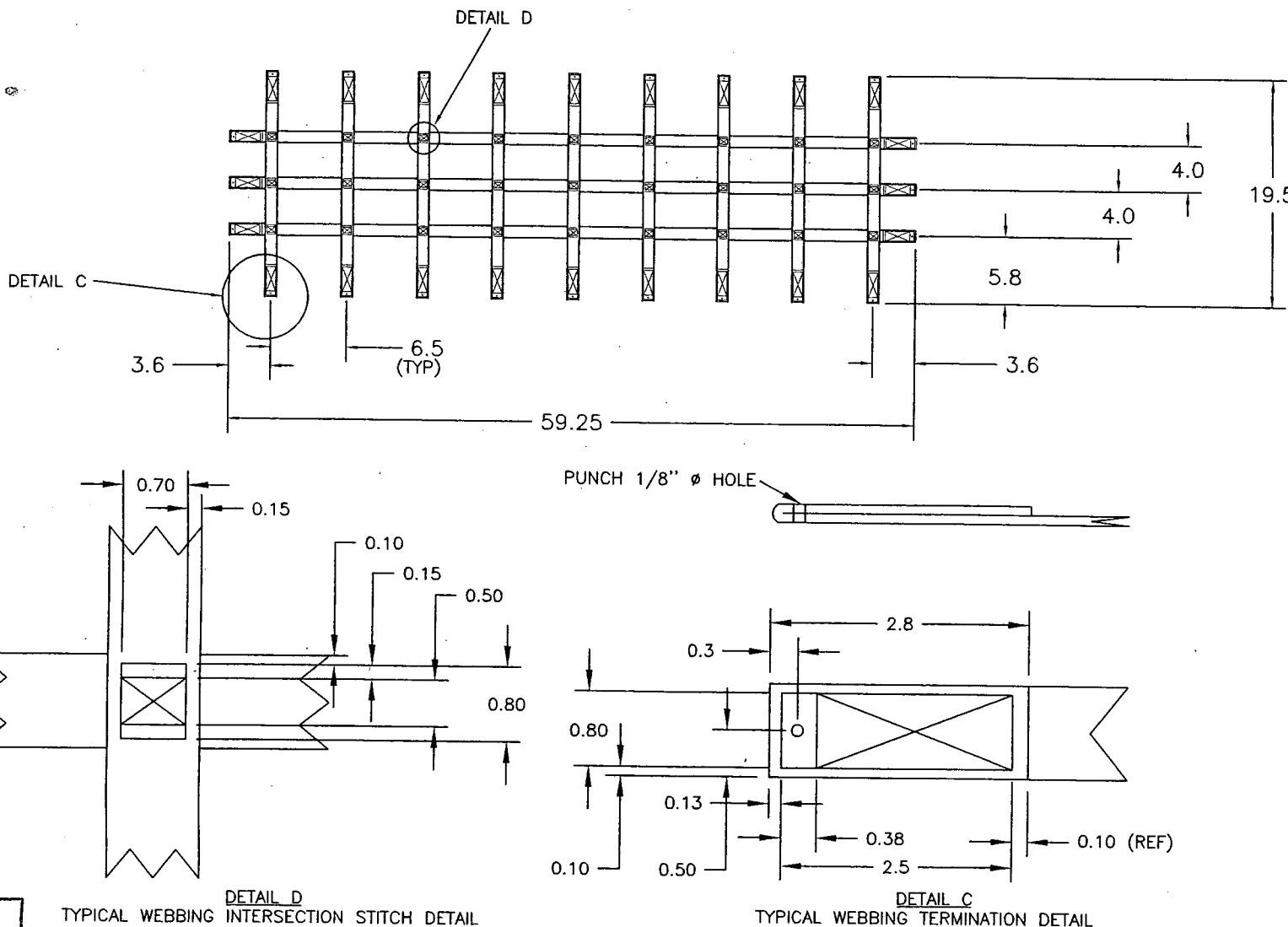
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
23916

RELEASED

04-12-16 **A4**

DART

DESIGN <i>At</i>	DRAWN BY <i>At</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3320	REV. A
DATE 04.09.28	TITLE WEBBING	SHEET 2 OF 2	SCALE NTS



TYPICAL WEBBING INTERSECTION STITCH DETAIL

TYPICAL WEBBING TERMINATION DETAIL

D3320-043 WEBBING

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 (MIL-T-7807), TYPE II, CLASS2, SUB-CLASS A
- 3) STITCH PATTERNS TO CONFORM TO DETAILS C AND D. 10 STITCHES PER INCH TO BE USED ON ALL STITCHING
- 4) ALL STITCHING TO BE MACHINE STITCHED.
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

UNCONTROLLED CO
SUBJECT TO AMENDME
WITHOUT NOTICE

WORK ORDER
No. 2396

SP COPY
RETURN TO
ENGINEERING

NTS

RELEASED
04.12.16 - [Signature]

000000000

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 02, 2005
01:38 pm

Work Order No	:	0023916	Department Code:	
Project Name	:	D3320-041	Burden Flags	: NNNNNNN
Project For	:	WK533	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D3320-041	Invoice Number	:
Description	:	Webbing	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	<i>✓ 5</i>	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	08-02-05	Est Margin	: 0.000%
Est Finish Date	:	08-18-05	Actual Margin	: 0.000%
Act Finish Date	:			
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00	0.00	0.00
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00	0.00	0.00
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00	0.00	0.00
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00	0.00	0.00
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00	0.00	0.00
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00	0.00	0.00
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

AEROTEX INTERIORS INC.

#5, 2280 - 39 Ave NE
Calgary, AB Canada T2E 6P7
Phone: (403) 295-8770 Fax: (403) 313-0793
www.aerotexinteriors.com

Certification of Conformance

Regarding Purchase Order: 2008410
Our Work Order: 4109

Dated: 08/03/2005
Dated: 08/25/2005

THIS IS TO CERTIFY:
THAT THE FOLLOWING MATERIAL HAS BEEN USED IN THE INVOICE STATED ABOVE:

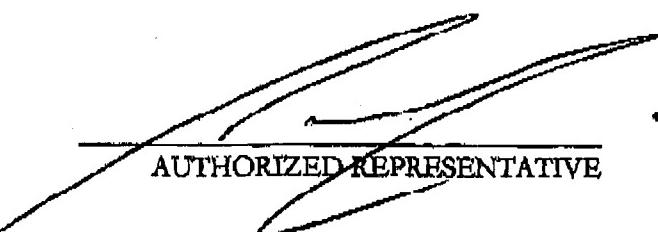
DJ ASSOCIATES - 1" WEBBING - MIL-W-4088K TYPE II

HAS BEEN FABRICATED TO ESTABLISHED
SPECIFICATION TO CONFIRM WITH:

- F.A.R. 25.853
 F.A.R. 25.853 (A)
 F.A.R. 25.853 (B)
 F.A.R. 25.853 (C)

SOLD TO:

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ONT
K6A 1K7


AUTHORIZED REPRESENTATIVE

"Specializing in Aircraft Interiors"

Classified Tab
First Ed. 1985
(610) - 645-2211

20-N. Tech. Services
Building, DA 19000

R A N D Y R E Z B O N M I L L S

PAGE: 1 OF 2500
REPORT #: 2500
DAY/05/04

Customer

D.T. KESSEYWARE

Purchase Order No:

000000629

Specifications

MIL-R-4085C TRADE XX CLASS. I.
E7N 12 IN U RED
MFG. LOC 1960650

Manufactured via ABF

Contract No.

Wience No. 252992

Quantity

299 YD

RANDY REZBON MILLS

Pattern No.

0260-1 BLACK NEUTRAL VESTING

ITEM # 25-3550 (S) 100% COTTON FABRIC

WEIGHT 1.00 OZ/SQ YD
COLOR 100% COTTON

SIZE 1 1/2 X 1 1/2 YD

2 1/2 X 2 1/2 YD

3 1/2 X 3 1/2 YD

4 1/2 X 4 1/2 YD

5 1/2 X 5 1/2 YD

6 1/2 X 6 1/2 YD

7 1/2 X 7 1/2 YD

8 1/2 X 8 1/2 YD

9 1/2 X 9 1/2 YD

10 1/2 X 10 1/2 YD

11 1/2 X 11 1/2 YD

12 1/2 X 12 1/2 YD

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14 1/2 X 14 1/2 YD

15 1/2 X 15 1/2 YD

16 1/2 X 16 1/2 YD

17 1/2 X 17 1/2 YD

18 1/2 X 18 1/2 YD

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24 1/2 X 24 1/2 YD

25 1/2 X 25 1/2 YD

26 1/2 X 26 1/2 YD

27 1/2 X 27 1/2 YD

28 1/2 X 28 1/2 YD

29 1/2 X 29 1/2 YD

30 1/2 X 30 1/2 YD

Material

60/40 COTTON & POLYESTER, POLY/COTTON BLEND

WEIGHT 1.00 OZ/SQ YD

SIZE 1 1/2 X 1 1/2 YD

2 1/2 X 2 1/2 YD

3 1/2 X 3 1/2 YD

4 1/2 X 4 1/2 YD

5 1/2 X 5 1/2 YD

6 1/2 X 6 1/2 YD

7 1/2 X 7 1/2 YD

8 1/2 X 8 1/2 YD

9 1/2 X 9 1/2 YD

10 1/2 X 10 1/2 YD

11 1/2 X 11 1/2 YD

12 1/2 X 12 1/2 YD

13 1/2 X 13 1/2 YD

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